

In the Specification:

Please amend the paragraph starting on page 20, line 8, as follows:

The lamination unit applies heat, pressure, UV, EB etc. or a combination thereof as appropriate for the materials being used and presses the layers together to laminate them. Preferably, the impregnation agent being used ensures that there is absorption of the adhesive of the frame 60 through the layers being laminated together such that each one of them has an impregnation region as shown in FIG. 5.